

Via Circonvallazione, 10 13018 Valduggia (VC), Italy Tel: +39 0163 47891 Fax: +39 0163 47895 www.vironline.com



Variable orifice cast iron double regulating valve Flanged PN16 according to EN1092-2 (ex DIN2533) Lengths according to EN558-1 series 1 (ex DIN3202 F1) Testing according to EN12266-1 Test points included

PN16

Free of CE marking (cat. according to Art. 4.3 Dir. 2014/68/EU)

Working conditions

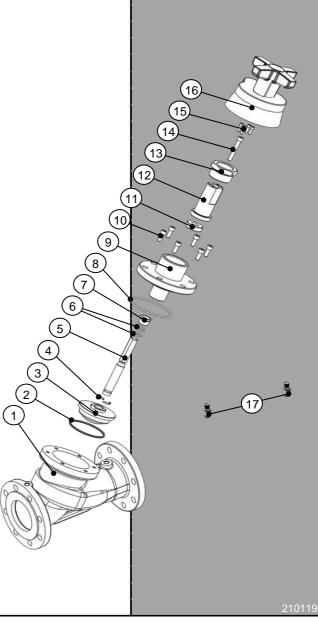
 Suitable for: water, -10°C to +110°C below 0°C only for water with added antifreeze fluids over 100°C only for water with added anti-boiling fluids (ethylene glycol or propylene glycol mixtures up to 50% may be used)

Not suitable for: gases group 1 & 2, liquids group 1 (Dir. 2014/68/EU)

PARTLIST

| N. | Part | Material | Norm |
|----|------------------|------------------------|----------------|
| 1 | Body | Cast iron | EN-GJL-250 |
| 2 | Cone gasket | EPDM | - |
| 3 | Balancing cone | Ductile iron | EN-GJS-400 |
| 4 | Segment ring | Brass | - |
| 5 | Stem | Stainless steel | AISI 420 |
| 6 | Stem O-ring | EPDM | - |
| 7 | Stem bushing | Zinc plated steel | St37 |
| 8 | Body/bon. O-ring | EPDM | - |
| 9 | Bonnet | Cast iron | EN-GJL-250 |
| 10 | Screws | Zinc plated steel | - |
| 11 | Ring | Brass | - |
| 12 | Yoke nut | Brass | - |
| 13 | Bushing | Zinc plated steel | St37 |
| 14 | Memory stop | Stainless steel | - |
| 15 | Handwheel screw | Stainless Steel | - |
| 16 | Handwheel | Polyamide ¹ | |
| 17 | Test point | DZR Brass ² | EN12164 CW602N |

¹Ductile iron for DN200



²Test points with EPDM gaskets and polypropylene ties

DIMENSIONS

| DN | ØF [mm] | ØE [mm] | S [mm] | NxØD [mm] | L [mm] | H [mm] | ØV [mm] | Weight [kg] | Flow range ¹ [l/s] |
|-----|------------|------------|-----------|--------------|-----------|-----------|------------|----------------|----------------------------------|
| 040 | 150 | 110 | 18 | 4x19 | 200 | 176 | 86 | 8,7 | 0,81-1,88 |
| 050 | 165 | 125 | 20 | 4x19 | 230 | 190 | 86 | 11,6 | 1,52-3,51 |
| 065 | 185 | 145 | 20 | 4x19 | 290 | 214 | 86 | 15,8 | 3,02-6,95 |
| 080 | 200 | 160 | 22 | 8x19 | 310 | 225 | 86 | 20,5 | 6,40-15,36 |
| 100 | 220 | 180 | 24 | 8x19 | 350 | 334 | 160 | 36,5 | 10,85-26,04 |
| 125 | 250 | 210 | 26 | 8x19 | 400 | 388 | 160 | 69,2 | 16,85-39,75 |
| 150 | 285 | 240 | 26 | 8x23 | 480 | 403 | 160 | 95,6 | 23,71-56,91 |
| 200 | 340 | 295 | 30 | 12x23 | 600 | 825 | 400 | 182,0 | 41,86-100,47 |

¹Suggested flow range applicability (BS7350)

If used with measuring manometers different from those proposed by VIR please verify that sensibility of the measuring device is compatible with indicated minimum flow (see flow measurement paragraph)

FLOW MEASUREMENT

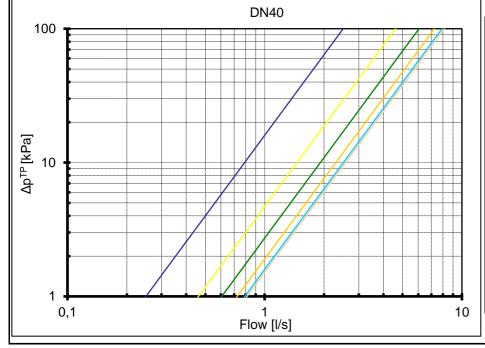
| Handwheel | K _ν [m³/h @ 1bar] | | | | | | | | |
|-----------|------------------------------|------|------|-------|-------|-------|-------|-------|--|
| position | 040 | 050 | 065 | 080 | 100 | 125 | 150 | 200 | |
| 1,0 | 9,0 | 7,7 | 10,1 | 10,1 | 25,2 | 44,4 | 21,1 | 24,7 | |
| 2,0 | 16,6 | 11,5 | 18,2 | 18,4 | 38,5 | 78,1 | 31,4 | 129,3 | |
| 3,0 | 21,8 | 15,6 | 30,6 | 26,5 | 55,3 | 104,9 | 40,9 | 214,7 | |
| 4,0 | 26,1 | 25,1 | 45,8 | 42,7 | 86,8 | 137,4 | 52,5 | 317,0 | |
| 5,0 | 28,5 | 34,2 | 57,6 | 66,5 | 125,0 | 176,5 | 90,2 | 442,3 | |
| 6,0 | 29,3 | 41,1 | 66,2 | 85,3 | 154,4 | 217,4 | 152,4 | 488,0 | |
| 7,0 | - | 45,7 | 69,5 | 97,6 | 177,1 | 257,4 | 214,9 | 560,5 | |
| 8,0 | - | 47,7 | 72,0 | 103,7 | 185,9 | 288,1 | 275,1 | 657,0 | |
| 9,0 | - | - | - | - | - | 300,7 | 325,2 | 714,0 | |
| 10,0 | - | | | | | 307,9 | 355,4 | 738,7 | |
| 11,0 | - | - | - | - | - | - | - | 762,0 | |
| 12,0 | - | - | - | - | - | - | - | 790,0 | |

 $Q = \frac{K_{v} \cdot \sqrt{\Delta p^{TP}}}{36}$

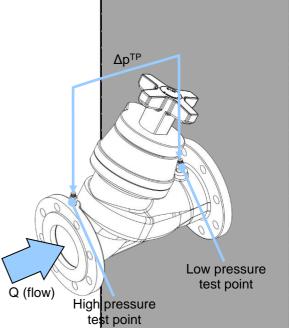
Formula linking flow Q (in Vs) and Δp measured at test points (in kPa). K_v depends on handwheel position as indicated on table.

Minimum flow that can be measured for each diameter may be calculated by using in the formula minimum Δp that can be measured by used manometer.

Valves are anyway designed for best performances when used on range previously suggested and as indicated by BS7350.



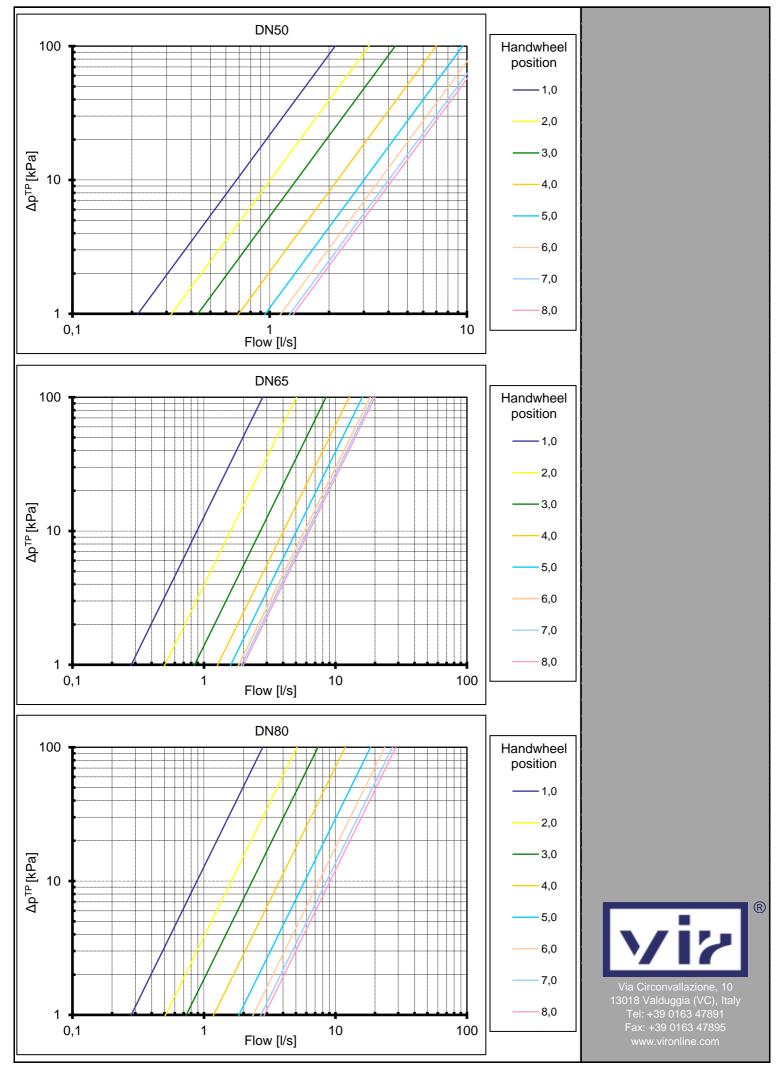


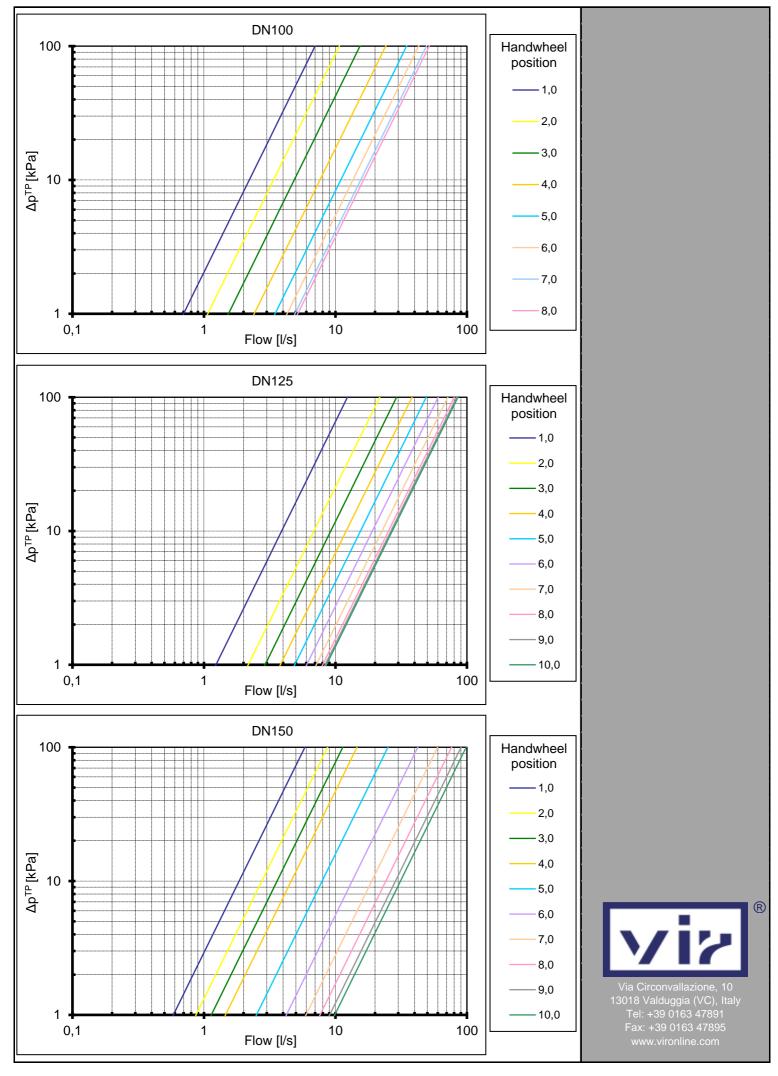


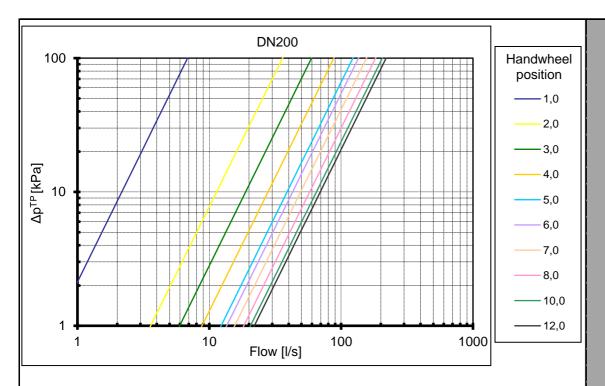
NxØD

ØF Ø









HEADLOSS CALCULATION

| Handwheel | K _v [m³/h @ 1bar] | | | | | | | | | |
|-----------|------------------------------|------|------|-------|-------|-------|-------|-------|--|--|
| position | 040 | 050 | 065 | 080 | 100 | 125 | 150 | 200 | | |
| 1,0 | 9,0 | 7,7 | 10,1 | 10,1 | 25,2 | 44,4 | 21,1 | 24,7 | | |
| 2,0 | 16,6 | 11,5 | 18,2 | 18,4 | 38,5 | 78,1 | 31,4 | 129,3 | | |
| 3,0 | 21,8 | 15,6 | 30,6 | 26,5 | 55,3 | 104,9 | 40,9 | 214,7 | | |
| 4,0 | 26,1 | 25,1 | 45,8 | 42,7 | 86,8 | 137,4 | 52,5 | 317,0 | | |
| 5,0 | 28,5 | 34,2 | 57,6 | 66,5 | 125,0 | 176,5 | 90,2 | 442,3 | | |
| 6,0 | 29,3 | 41,1 | 66,2 | 85,3 | 154,4 | 217,4 | 152,4 | 488,0 | | |
| 7,0 | - | 45,7 | 69,5 | 97,6 | 177,1 | 257,4 | 214,9 | 560,5 | | |
| 8,0 | - | 47,7 | 72,0 | 103,7 | 185,9 | 288,1 | 275,1 | 657,0 | | |
| 9,0 | - | - | - | - | - | 300,7 | 325,2 | 714,0 | | |
| 10,0 | - | | | | | 307,9 | 355,4 | 738,7 | | |
| 11,0 | - | - | - | - | - | - | - | 762,0 | | |
| 12,0 | - | | | | | | | 790,0 | | |

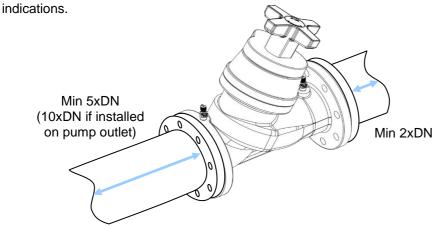
Copy of the table presented in flow measurement paragraph Δp (headloss) approximately equal to Δp^{TP}

$$\Delta p = \left(\frac{36 \cdot Q}{K_V}\right)^2$$

Formula linking flow Q (in l/s) and theoretical valve headloss Δp (in kPa). K_{ν} depends on handwheel position as indicated on table.

INSTALLATION

To obtain the best performances valve must be installed on a pipe with its same nominal size preceded and followed by straight pipe lengths as per figure





Δp (headloss)

Q (flow)